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    ANSWER 1 OF 2 CAPLUS COPYRIGHT 2006 ACS on STN
L4
     2006:80073 CAPLUS
AN
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     144:135168
    Novel polymorph of zolpidem hemitartrate
ΤI
IN
     Kumar, Yatendra; Mohan, Prasad; Asok, Nath; Chandrashekar, Tippasandra;
     Santhakumar, Rita; Ganguly, Somenath
PA
     Ranbaxy Laboratories Limited, India
SO
     PCT Int. Appl., 22 pp.
     CODEN: PIXXD2
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     The invention relates to processes for the preparation of a polymorph of
AB
     zolpidem hemitartrate. More particularly, it relates to the preparation of a
     non-hygroscopic polymorphic form of zolpidem hemitartrate and
     pharmaceutical compns. that include the non-hygroscopic polymorphic form,
     designated as Form (I) of zolpidem hemitartrate. The invention also
     relates to use of the compns. for treating anxiety, sleep disorders and
     convulsions. The invention also relates to a process for the preparation of
     zolpidem or pharmaceutically acceptable salts thereof.
     ANSWER 2 OF 2 CAPLUS COPYRIGHT 2006 ACS on STN
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ΤI
     Zolpidem hemitartrate polymorphs for treatment of insomnia
     Aronhime, Judith; Dolitzky, Ben-Zion; Kordova, Marco; Leonov, David;
IN
     Meszaros-Sos, Erzebet; Salyi, Szaboles; Schwartz, Anchel; Szabo, Csaba;
     Zavurov, Shlomo
     Teva Pharmaceutical Industries Ltd., Israel; Teva Pharmaceuticals USA,
PA
     Inc.
SO
     PCT Int. Appl., 58 pp.
     CODEN: PIXXD2
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     The present invention provides for novel polymorphs of zolpidem
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AB The present invention provides for novel polymorphs of zolpidem hemitartrate and the preparation of the polymorphs. The zolpidem hemitartrate are prepared as hydrates or solvates, e.g., zolpidem hemitartrate methanolate or acetonate. For example, 5 g (17.7 mmol) of zolpidic acid was suspended in 50 mL of toluene and 0.15 mL of DMF and the mixture was cooled to 15-28°. Then, 1.7 mL (23.3 mmol) of thionyl chloride was added into the mixture at this temperature for 1 h, then it is stirred for 4 h at

35-40°. After formation of acid chloride the thionyl chloride excess was removed by distillation. The volume of the reaction mixture was adjusted

to 50 mL by toluene, then it was cooled to -5-0°, and dimethylamine gas was introduced into the reaction mixture until the pH was 8.5-9.5. Precipitation of zolpidem base started almost immediately. The suspension was

cooled to -10-(-12)° and mixed for 1 h. The crude product was filtered and washed consecutively with toluene, 5% cooled water solution of NH4CO3 and cooled water. The product was dried under vacuum to obtain 4.1 g (yield 80%) zolpidem base used in preparation of hemitartrate polymorphs.

RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT

(FILE 'HOME' ENTERED AT 14:09:46 ON 13 MAR 2006)

FILE 'REGISTRY' ENTERED AT 14:09:54 ON 13 MAR 2006 L1 1 S 99294-93-6

FILE 'CAPLUS' ENTERED AT 14:10:48 ON 13 MAR 2006

L2 71 S L1

L3 1 S L2 AND (FORM?(L)D)

L4 2 S L2 AND (X(3W)RAY?)